

W 7.2 mm Photoelectric Sensors



BTS Series PRODUCT MANUAL

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc. are subject to change without notice for product improvement. Some models may be discontinued without notice.

Features

- W 7.2 mm Photoelectric Sensors
 - W 7.2 × H 18.6 × L 9.5 mm (Through-beam type)
 - W 7.2 × H 24.6 × L 10.8 mm (Retroreflective, convergent reflective type)
- Detection methods and minimum target size
 - Through-beam type (BTS1M): Ø 2 mm
 - Retroreflective type (BTS200): Ø 2 mm (sensing distance: 100 mm)
 - Convergent reflective type (BTS15/BTS30): Ø 0.15 mm (sensing distance: 10 mm)
- Maximum sensing distance: 1 m (Through-beam type)
- Operation indicator (red) and stability indicator (green) show operation status
- Stainless steel (SUS304) mounting brackets
- IP67 protection rating (IEC standard)

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- ⚠ symbol indicates caution due to special circumstances in which hazards may occur.

⚠ Warning Failure to follow instructions may result in serious injury or death.

- 01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g., nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)**
Failure to follow this instruction may result in personal injury, economic loss or fire.
- 02. Do not use the unit in the place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact or salinity may be present.**
Failure to follow this instruction may result in explosion or fire.
- 03. Do not disassemble or modify the unit.**
Failure to follow this instruction may result in fire.
- 04. Do not connect, repair, or inspect the unit while connected to a power source.**
Failure to follow this instruction may result in fire.
- 05. Check 'Connections' before wiring.**
Failure to follow this instruction may result in fire.

⚠ Caution Failure to follow instructions may result in injury or product damage.

- 01. Use the unit within the rated specifications.**
Failure to follow this instruction may result in fire or product damage.
- 02. Use a dry cloth to clean the unit, and do not use water or organic solvent.**
Failure to follow this instruction may result in fire.

Cautions during Use

- Follow instructions in 'Cautions during Use'. Otherwise, It may cause unexpected accidents.
- When connecting an inductive load such as DC relay or solenoid valve to the output, remove surge by using diodes or varistors.
- Use the product after 0.1 sec of the power input.
When using a separate power supply for the sensor and load, supply power to the sensor first.
- The power supply should be insulated and limited voltage/current or Class 2, SELV power supply device.
- Wire as short as possible and keep it away from high voltage lines or power lines to prevent surge and inductive noise.
- When using switching mode power supply (SMPS), ground F.G. terminal and connect a condenser between 0V and F.G. terminal to remove noise.
- When using a sensor with a noise-generating equipment (e.g., switching regulator, inverter, and servo motor), ground F.G. terminal of the equipment.
- This unit may be used in the following environments.
 - Indoors (in the environment condition rated in 'Specifications')
 - Altitude max. 2,000 m
 - Pollution degree 3
 - Installation category II

Product Components

Sensing type	Through-beam	Retroreflective	Convergent reflective
Product components	Product, instruction manual		
Reflector	-	MS-6	-
Bracket A	× 2	× 1	× 1
Sub bracket	× 2	× 1	× 1
M2 bolt	× 4	× 2	× 2

Ordering Information

This is only for reference, the actual product does not support all combinations.
For selecting the specified model, follow the Autonics website.

BTS ① - ② ③ ④ ⑤ - ⑥

① Sensing distance

Number: Sensing distance (unit: mm)
Number+M: Sensing distance (unit: m)

② Sensing type

T: Through-beam
M: Retroreflective
L: Convergent reflective

③ Power supply

D: 12 - 24 VDC ≐

④ Output

T: Solid state (transistor)

⑤ Operation mode

L: Light ON
D: Dark ON

⑥ Control output

No mark: NPN open collector output
P: PNP open collector output

Sold Separately

- Reflector: MS Series
- Retroreflective tape: MST Series
- Bracket B
- Slit for through-beam type: BTS1M-ST (sticker), BTS1M-ST-T (SUS material)

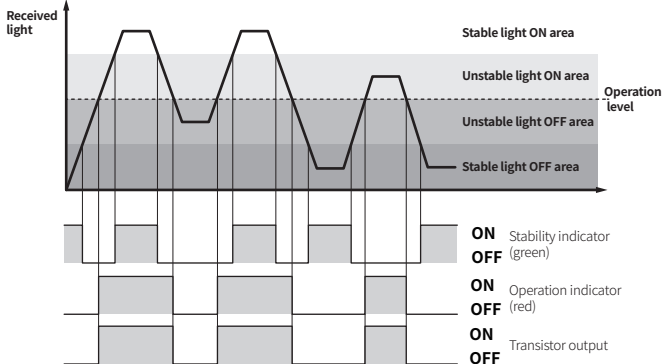
Cautions during Installation

- Be sure to install this product by following the usage environment, location, and specified ratings. Consider the listed conditions below.
 - Installation environment and background (reflected light)
 - Sensing distance and sensing target
 - Direction of target's movement
 - Characteristic curves
- When installing multiple sensors closely, it may result in malfunction due to mutual interference.
- For installation, tighten the screw with a torque of 0.3 N m. Mount the brackets correctly to prevent the twisting of the sensor's optical axis.
- Do not impact with a hard object or bend the cable excessively. That could decrease the product's water resistance.
- Use this product after the test. Check whether the indicator works appropriately for the positions of the detectable object.

Through-beam	Retroreflective	Reflective
Emitter - Receiver: Install to face each other	Sensor - Reflector: At least 0.1 m apart, install to face each other (parallel with the sensing side of the unit)	Sensor - Sensing target: Install to face each other (parallel with the sensing side of the unit)

Operation Timing Chart and Indicators

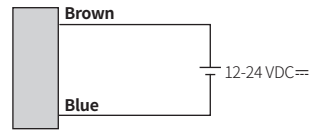
■ Light ON mode



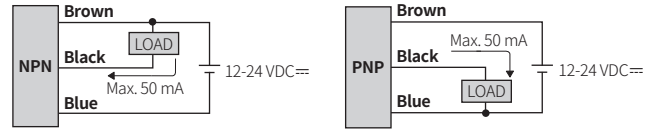
• In Dark ON mode, the waveforms are reversed.

Connections

■ Emitter

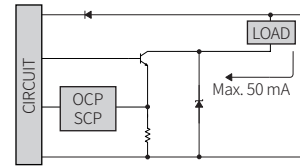


■ Receiver, Retroreflective, Convergent reflective type

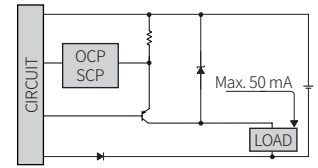


Circuit

■ NPN open collector output



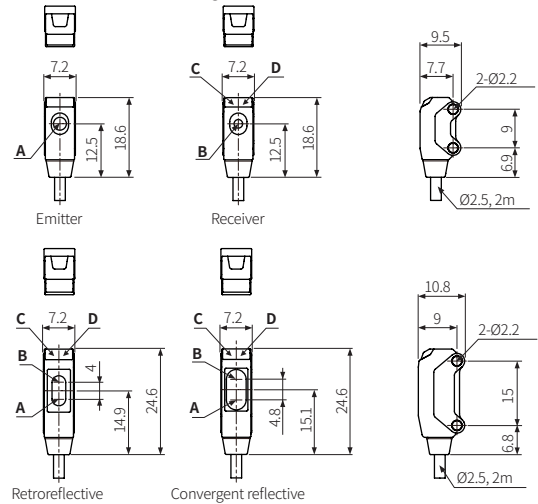
■ PNP open collector output



- OCP (over current protection), SCP (short circuit protection)
- If short-circuit the control output terminal or supply current over the rated specification, normal control signal is not output due to the protection circuit.

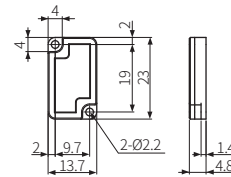
Dimensions

- Unit: mm, For the detailed drawings, follow the Autonics website.

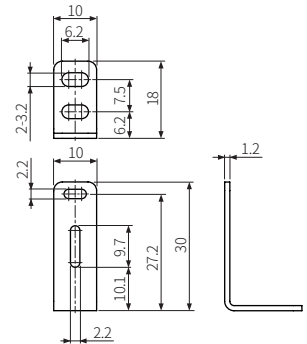


A	Optical axis of emitter	C	Operation indicator (red)
B	Optical axis of receiver	D	Stability indicator (green)

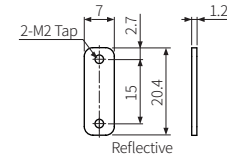
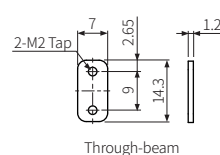
■ Reflector (MS-6)



■ Bracket A



■ Sub-bracket



Specifications

Model	BTS1M-TDT□-□	BTS200-MDT□-□	BTS□-LDT□-□
Sensing type	Through-beam	Retroreflective	Convergent reflective
Sensing distance	1 m	10 to 200 mm ⁽⁰¹⁾	5 to 15 mm ⁽⁰²⁾ 5 to 30 mm ⁽⁰²⁾
Sensing target	Opaque materials	≥ Ø 27 mm Opaque materials	Opaque materials, translucent materials
Min. sensing target	≥ Ø 2 mm	≥ Ø 2 mm ⁽⁰³⁾	≥ Ø 0.15 mm ⁽⁰⁴⁾
Hysteresis	-	-	≤ 15 % of sensing distance
Response time	≤ 1 ms		
Light source	Red		
Peak emission wavelength	650 nm		
Operation mode	Light ON mode / Dark ON mode model		
Indicator	Operation indicator (red), stability indicator (green)		
Approval	CE 标志	CE 标志	CE 标志
Unit weight (packaged)	≈ 40 g (≈ 65 g)	≈ 25 g (≈ 45 g)	≈ 25 g (≈ 45 g)

01) Reflector (MS-6)

02) Non-glossy white paper 50 × 50 mm

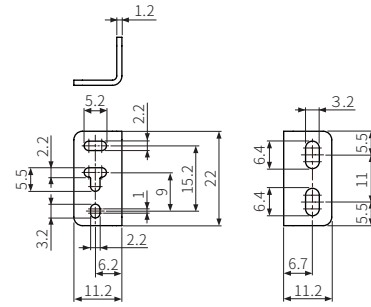
03) Sensing distance 100 mm

04) Sensing distance 10 mm

Power supply	12-24 VDC± ±10% (ripple P-P: ≤ 10%)
Current consumption	It depends on the sensing type
Through-beam	Emitter: ≤ 20 mA, receiver: ≤ 20 mA
Reflective	≤ 20 mA
Control output	NPN open collector output / PNP open collector output model
Load voltage	≤ 26.4 VDC±
Load current	≤ 50 mA
Residual voltage	NPN: ≤ 1 VDC±, PNP: ≤ 2 VDC±
Protection circuit	Reverse power protection circuit, output short overcurrent protection circuit
Insulation resistance	≥ 20 MΩ (500 VDC± megger)
Noise immunity	±240 VDC± the square wave noise (pulse width: 1 μs) by the noise simulator
Dielectric strength	Between the charging part and the case: 1,000 VAC~ 50/60 Hz for 1 min
Vibration	1.5 mm double amplitude at frequency of 10 to 55 Hz in each X, Y, Z direction for 2 hours
Shock	500 m/s ² (≈ 50 G) in each X, Y, Z direction for 3 times
Ambient illuminance (receiver)	Sunlight: ≤ 10,000 lx, incandescent lamp: ≤ 3,000 lx
Ambient temperature	-20 to 55 °C, storage: -30 to 70 °C (no freezing or condensation)
Ambient humidity	35 to 85 %RH, storage: 35 to 85 %RH (no freezing or condensation)
Protection rating	IP67 (IEC standard)
Connection	Cable type
Cable spec.	Ø 2.5 mm, 3-wire (emitter: 2-wire), 2 m
Wire spec.	AWG 28 (0.08 mm, 19-core), insulator outer diameter: Ø 0.9 mm
Material	Case: PBT, sensing part: PMMA, bracket: SUS304, bolt: SWH10A

Sold Separately: Bracket B

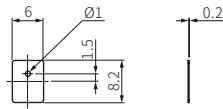
• Unit: mm, For the detailed drawings, follow the Autonics website.



Sold Separately: Slit for Through-beam Type

■ BTS1M-ST (sticker)

• Unit: mm

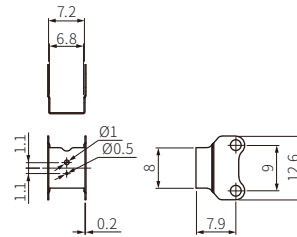


- Be sure to attach for the emitter of through-beam type (packaged unit: 4 pieces).
- Gently wipe the dirt on the lens of the sensor before using it.
- After attaching the slit, remove the front protection film.

Slit Ø	Applied condition		Min. sensing target	Max. sensing distance
	Emitter	Receiver		
Ø 1 mm	○	-	≥ Ø 1.6 mm Opaque materials	500 mm

■ BTS1M-ST-T (SUS Material)

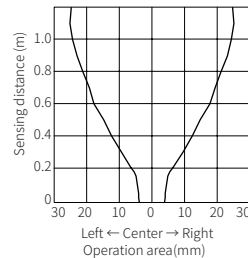
• Unit: mm



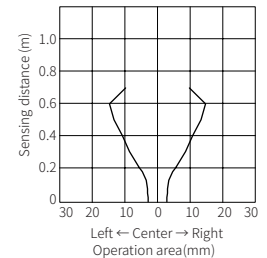
- This slit is available for the emitter and receiver of through-beam type (packaged unit: 2 pieces)
- Ø of slit is depending on the installation direction.
- After covering the sensor with the slit, fix them with the bolts and sub-bracket.

Slit Ø	Applied condition		Min. sensing target	Max. sensing distance	Characteristic curves
	Emitter	Receiver			
Ø 1 mm	○	-	≥ Ø 1.6 mm Opaque materials	500 mm	①
	-	○	≥ Ø 1.2 mm Opaque materials		
Ø 0.5 mm	○	-	≥ Ø 1.2 mm Opaque materials	300 mm	③
	-	○	≥ Ø 0.8 mm Opaque materials		

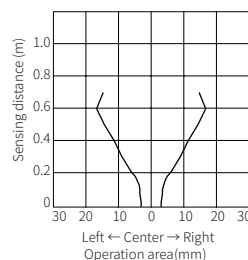
Characteristic curve ①



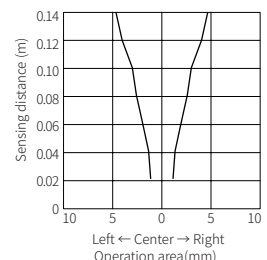
Characteristic curve ②








Characteristic curve ③



Characteristic curve ④



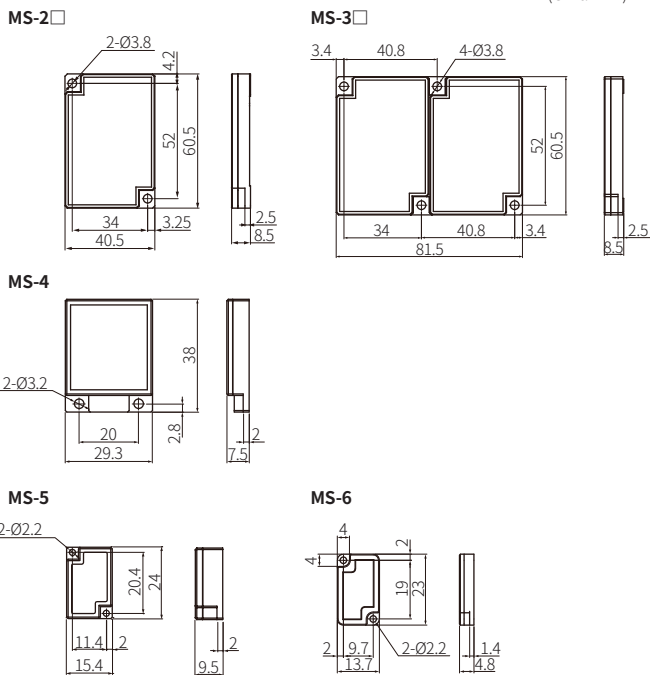
Sold Separately: Reflector MS Series

Appearance	Size (W × H)	Reflectance	Sensing type	Model
	40.5 × 60.5 mm	Typical reflectivity	Retroreflective	MS-2
		Typical reflectivity	Polarized retroreflective	MS-2A
		High reflectivity	Polarized retroreflective	MS-2S
	81.5 × 60.5 mm	Typical reflectivity	Retroreflective	MS-3
		High reflectivity	Polarized retroreflective	MS-3S
	29.3 × 38 mm	Typical reflectivity	Retroreflective	MS-4
	15.4 × 24 mm	Typical reflectivity	Retroreflective	MS-5
	13.7 × 23 mm	Typical reflectivity	Retroreflective	MS-6

- Material: PMMA / ABS (front part / rear part)
- Installation: Bolt mounting

Dimensions


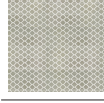

(Unit: mm)



Cautions during Installation

- Select a reflector size that is suitable for the installation space and operating environment of the sensors.
- In general, a bigger size of the reflector results in a longer sensing distance.
- Reflectors with high reflectivity increase the sensing distance compared to typical reflectors.
- The reflectance may vary depending on the operating environment for the sensors.

Sold Separately: Retroreflective Tape MST Series

Appearance	Size (W × H)	Approval	Packaged unit	Sensing type	Model
	50 × 50 mm	ERC	10	• Retroreflective • Polarized retroreflective	MST-50-10
	100 × 100 mm	ERC	5	• Retroreflective • Polarized retroreflective	MST-100-5
	200 × 200 mm	ERC	2	• Retroreflective • Polarized retroreflective	MST-200-2

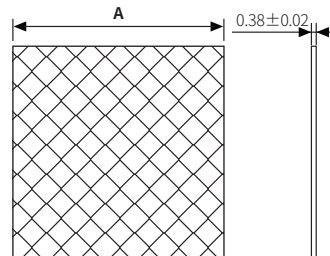
- Material: PMMA / PC / Acrylic (surface film / prism layer / adhesive layer)
- Ambient temperature: -35 to 65 °C (temperature for adhesion: 10 to 30 °C)
- Installation: Tape cutting (installation distance: ≥ 20 mm)

Reflectance of MST Series

Series	Sensing type	MST-50-10	MST-100-5	MST-200-2
BTS	Retroreflective	95%	100%	100%
BM		70%	110%	170%
BMS		90%	120%	190%
BEN		90%	130%	140%
BX		90%	100%	110%
BJ	Polarized retroreflective	40%	60%	100%
BJR		35%	45%	55%
BJX		35%	45%	55%
BH		60%	80%	140%
BEN		70%	90%	120%
BX		30%	40%	60%
BRQ		40%	50%	80%
BRQP (plastic material type)		40%	80%	85%
BRQS (side sensing type)		25%	30%	35%

Dimensions

(Unit: mm)



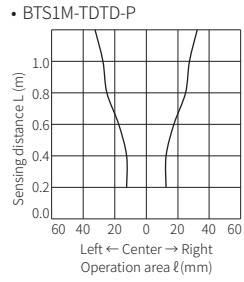
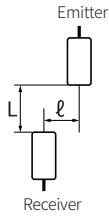
Model	A
MST-50-10	□ 50
MST-100-5	□ 100
MST-200-2	□ 200

Cautions during Installation

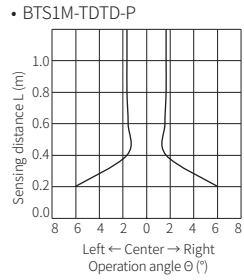
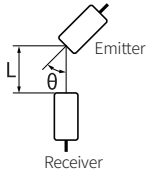
- Select a retroreflective tape that is suitable for the installation space and operating environment of the sensors.
- In general, a bigger size of retroreflective tape results in a longer sensing distance.
- Be sure to check the reflectance of the MST series for proper use.
- The reflectance may vary depending on the operating environment for the sensors.
- Before applying the tape, clean the adhesive side of the reflective tape with a dry cloth.
- Do not press or damage the surface of the retroreflective tape.
- Regularly clean the tape to maintain optimal performance, using only neutral detergents. Do not use chemical solvents.

Characteristic Curves: Through-beam Type

■ Sensing area

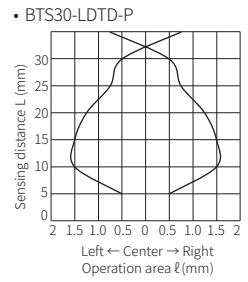
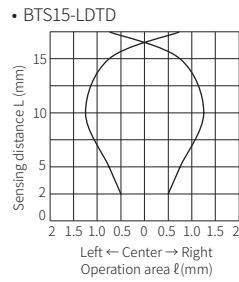
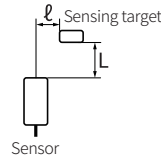


■ Emitter angle



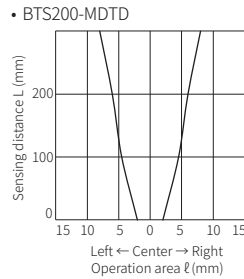
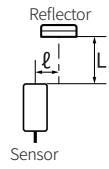
Characteristic Curves: Convergent Reflective Type

■ Sensing area

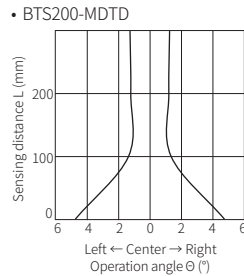
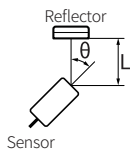


Characteristic Curves: Retroreflective Type

■ Sensing area



■ Sensor angle



■ Reflector angle

